Americolor Corp
PO Box 463
Newberg, OR 97132
(503)-538-0111
(800)-445-5143
americolordyes.com

AMERICOLOR CORP
PO BOX 463
NEWBERG, OR 97132
(503)-538-0111
(800)-445-5143

AMERICOLORDYES.COM
<table>
<thead>
<tr>
<th>1 - Lt. Beige</th>
<th>2 - Beige</th>
<th>3 - Dk. Beige</th>
<th>4 - Lt. Tan</th>
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<td>13 - Wheat</td>
<td>14 - Ecru</td>
<td>15 - Driftwood</td>
<td>16 - Caramel</td>
<td>17 - Chestnut</td>
<td>18 - Cocoa Brown</td>
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<td>19 - Chamois</td>
<td>20 - Golden Brown</td>
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<td>22 - Pearl Gray</td>
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<td>24 - Charcoal Gray</td>
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<td>31 - Lt. Blue</td>
<td>32 - Sky Blue</td>
<td>33 - Evening Blue</td>
<td>34 - Turquoise</td>
<td>35 - Persian Blue</td>
<td>36 - Teal Blue</td>
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Available in:

**20 oz. Container**

AM2 - (dye #)

Typically covers up to 1,000 sq. feet

**5 lb. Container**

AM5 - (dye #)

Typically covers up to 5,000 sq. feet

37 - Royal Blue
38 - Midnight/Navy Blue
39 - Violet
40 - Plum
41 - Purple
42 - Lt. Green

43 - Kelly Green
44 - Seafoam Green
45 - Avocado Green
46 - Sage Green
47 - Olive Green
48 - Emerald Green

49 - Dk. Green
50 - Forest Green
51 - Hunter Green
52 - Yellow
53 - Lt. Gold
54 - Dk. Gold

55 - Antique Gold
56 - Rust
57 - Dk. Rust
58 - Brick
59 - Orange
60 - Tangerine

61 - Peach
62 - Pink
63 - Mauve
64 - Lt. Rose
65 - Dk. Rose
66 - Red

67 - Cranberry
68 - Mulberry
69 - Maroon
70 - Burgundy
71 - Wine
Concentrated mill dyes especially blended for on-location dyeing of nylon, wool and stain resistant carpets. Colors are brilliant and highly resistant to fading, stains and everyday use. Continually field tested for over 30 years to provide uniform level results.

Available in 1 lb. & 5 lb. containers.

Basic Full Room Dye Instructions with Color Match Dyes:

- Test carpet to determine if it is nylon or wool
- Explain dye process to customer (risk/guarantees, cost/payment)
- Determine quantity of dye and chemicals needed (divide sq. footage by 50 = gallons of dye bath)
- Clean carpets using established standards
- If bleach spots are present neutralize with bleach neutralizer and spot dye
- Mix dye bath using hottest water available (150 degrees minimum for stain resist carpet)
- Place wall shields and liquid wall guard around perimeter of room to be dyed
- Apply dye with spray wand evenly
- Rake entire room while fibers are hot for color penetration
- Extract excess moisture and dye
- Clean dye from walls and nearby hard floors, rake carpet a final time
- Take photos to show client before and after comparisons (get paid!)
HYDRO-DYE
Extra Strength Liquid Dye

EXTRA STRONG LIQUID DYE MIXED WITH ALL THE NECESSARY CHEMICALS.
Packed in 5 quart containers.
Designed to be used with Hydro-Force in-line sprayer.
Available in 26 concentrate colors designed to be used 1:8.

COLORS AVAILABLE
IN 8 OZ & 5 QUART CONTAINERS

- Light Beige
- Beige
- Dark Beige
- Light Tan
- Tan
- Dark Tan
- Taupe
- Ultra Light Taupe
- Dark Taupe
- Medium Brown
- APT. DK. Brown
- APT. DK. Gray
- Black
- Light Blue
- Royal Blue
- Navy Blue
- Light Green
- Dark Green
- Hunter Green
- Yellow
- Light Rose
- Dark Rose
- Violet
- Purple
- Maroon
- Red

8 oz. container ~ HD8 - (dye color)
5 quart container ~ HD9 - (dye color)

HYDRO DYE SPOT DYE KIT

INCLUDED IN KIT:

- Red
- Yellow
- Royal Blue
- Dark Gray
- Black
- Dark Brown
- Beige
- Taupe
- Tan
- Dark Green
- Violet
- Purple

(12) 8 oz. containers of liquid dye
8 oz bleach neutralizer
4 oz CR-2
Kool-Aid Remover
Dye Pen Remover
Fiber ID acid
Color wheel + Gray Scale
Manual & DVD
Eye droppers + Cups

PRE-SPRAY FOR CARPET DYEING

5 quart ~ HDP-9

Improves strike rate, penetration and leveling of dye. Necessary for all dye jobs.

LIQUID WALL SHIELD

5 quart ~ HDW-9

Special chemical mixture repels dye and protects painted walls. Packed in 5 quart container to give greater ease in use.
**Carpet Dye Pens**

For the beginner or experienced carpet dyer wanting to fix bleach spots easily. Just heat and apply. No mixing. No mess. Permanent acid dyes will not wash out or rub off. Made for dyeing nylon, wool and silk fibers.

### 4 Dye Pen Set
- 3 pen pre-determined color set
- Dye Remover
- Additional Bleach neutralizer needed

### 5 Pen Homeowner's Kit
- Includes choice of 3 colors
- Dye Pen Remover
- Bleach Neutralizer

### 20 Dye Pen Spot Dye Kit

### 40 Dye Pen Spot Dye Kit

### 60 Dye Pen Spot Dye Kit

### Colors Available:
- Specialty Dye Pens also available: Kool Aid Remover, Furniture, Stain Remover, Dye Remover & Bleach Neutralizer.

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<td>Smoke</td>
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**Bleach Neutralizer**
Neutralizes chlorine bleach on contact and stops its chemical reaction with carpet fibers and carpet dyes. Should be used any time a bleach spot is re-dyed. 1 lb. powder makes 1 gallon concentrate. Concentrate can be diluted 1:1 with water.

- quart ~ BN3
- gallon ~ BN7
- 1 lb. container ~ BN1
- 5lb. container ~ BN5

**Dye Set Penetrant**
Required on all dye jobs to insure maximum penetration and bonding between dye and carpet fibers. Contains wetting agents, penetrators, leveling agents and low temperature dyeing agents to insure uniform and professional results. Use 1 oz. per gallon of dye bath.

- quart ~ DSP3
- gallon ~ DSP7

**PH Stabilizer**
Lowers the pH of carpet fibers and solutions. Required for high pH cleaners and stain resistant carpets. Eliminates brown-out and high alkaline problems. 1 oz. per gal. lowers pH 2-3 points. 1 lb. powder makes 1 gallon liquid concentrate.

- quart ~ PH3
- gallon ~ PH7
- 1 lb. container ~ PH1
- 5lb. container ~ PH2

**One Step Dye Prep**
Contains both dye set penetrant & pH adjuster in one easy step. Saves both time and money and is suggested for ease of use while spot dyeing.

- quart ~ OSP3
- gallon ~ OSP7

**Liquid Dye Remover**
A must have for all spot dye jobs. Lightens and removes all non-heat-set dye regardless of time on carpet. This includes dye bleeds and old or incorrect spot dye jobs. Will not affect heat-set dyes that are originally in carpet. Ideal for blending dyes during spot dye jobs or correcting side match color problems.

- pen ~ LDRX
- pint ~ LDR4
CR-2
Removes stains and unwanted carpet dye. Different from other reducing agents because it comes in a powder form that can be made stronger as needed. Lightens or removes impossible stains like furniture stains, Kool-Aid, red wine, grass, chocolate, brown stains and spilled carpet dye. Requires steam iron, moist towel and ammonia.

CR-3
Advanced color and stain remover that is excellent for removing dye bleeds on fine wool rugs, furniture stains and other transferable dye stains. Use on wool, silk, cotton, rayon, polyester, olefin or nylon to remove fugitive dyes, food stains or spilled carpet dye. Requires steam iron, moist towel and either white vinegar or acetic acid.

DYE FIX
Prevents dye transfer, walk-off and bleeding. Recommended for Oriental rugs and upholstery prior to wet water cleaning. Available in nylon & wool or cotton & rayon. Makes 4 gallons. Dilute 1:3 with water.

FURNITURE STAIN REMOVER
This specially formulated pen does wonders on hard to remove furniture stains. No need to heat, just shake and apply directly to stain. Will not damage original color of carpet. This one of kind product is ready to use.

Available in:

- CR-2
- CR-3
- DYE FIX
- FURNITURE STAIN REMOVER

AmericolorDyes.com

(503)-538-0111
CARPET SHINER
Gives shine to any color, carpet fiber or fabric. Intensifies and brightens original color. Can be mixed with cleaning and dyeing solutions or just mixed with water and applied as a topical spray. 20 oz. makes 160 gallons brightener.

SNOW WHITE BRIGHTENER
Makes whites look whiter by covering the dinge. Engineered for white and off-white carpets. Hides yellowing and graying. Mix with water and apply as a topical spray. 20 oz. makes 10 gallons full strength.

ODOR-OUT
Kills odors on contact at their bacterial source. Fast acting, safe and economical. Works on pet, smoke, food and body odors. 1 pint super concentrate makes 2-1/2 gallons.

OXYGEN BLEACH/COLOR SAFE CARPET BLEACH
Breaks down heavy grease and soil deposits. Eliminates yellowing and brown-out problems. Will not bleach out permanent colors or harm carpets or fabrics that are colorfast. Use as pre-treatment or in cleaning solution at rate of 1-2 Tbsp. 2 Tbsp. in 1 gallon of water has the same oxygen release as 40% peroxide.
LIQUID WALL GUARD
Keeps dye from walls, floors and equipment. Contains no chlorine. Use with trigger sprayer and mist lightly on wall. Keep wet for best results. Dye will easily wipe off walls.

TRAFFIC LANE CLEANER & PRE-SPOTTER
Concentrated cleaner that dissolves grease, grime, oil and stubborn stains on contact. Can be used as a pre-spray or added to a cleaning solution. 1 gallon makes 128 gallons of prespray or 250 gallons of enhanced cleaning solution.

CARPET & UPHOLSTERY SPOTTER WITH DEODORIZER
Contains a powerful deodorizer to remove unpleasant smells as it cleans. Removes pet urine stains and odors. Dissolves adhesives, make up, wax, tar, varnish and gum. Safe to use on colorfast materials.

LO FOAM EXTRACTION POWDER
For a fraction of the cost this powdered formula will out-preform any comparable product on the market. Contains special blend of surfactants, wetting agents, anti-soiling agents, optical brighteners, ph buffers, water softeners and fragrance. Use 1 Tbsp. per gallon.

KOOL AID & FOOD STAIN REMOVER
Substitute for Red Out. Removes Kool Aid, food stains and fresh dye in seconds without affecting the original dye in the carpet or fabric. Requires steam heat. No odor.

Americolordyes.com
(503)-538-0111
BEGINNERS SPOT DYE KIT
This kit contains 12 liquid colors, Bleach Neutralizer, Dye Set Penetrant, pH Stabilizer, Fiber ID Solution, CR-2 Stain Remover, mixing cups, applicator, brush, 50-minute video, manual and carrying case.

PROFESSIONAL SPOT DYE KIT
Be prepared for any spot dyeing job or full room estimate with this comprehensive kit. Includes 40 powder colors, Bleach Neutralizer, Dye Set Penetrant, pH Stabilizer, Fiber ID Solution, CR-2 Stain Remover, mixing cups, applicator, brush, 50-minute video, manual and deluxe carrying case.

ULTRA PROFESSIONAL SPOT DYE KIT
Used by carpet inspectors, this kit contains the same colors and chemicals as the professional kit plus everything needed to do side match jobs: Hand towels, duct tape, thermometer and hot pot.

SUPERIOR KIT
Developed by a master carpet dyer, this kit includes everything in the professional kit (40 powder colors etc.) as well as a deluxe rolling case, steam iron, compact blow dryer, duckbilled scissors, extra bleach neutralizer, dye pen remover & pippets. Takes all the guesswork out of putting together a new kit if you are just beginning in the dye business.

FIBER ID TEST
Identify all types of fibers in seconds. 3 bottle kit contains chemical test for identifying nylon, wool and stain-resistant nylon. Also comes with burn chart and alligator clip for identifying all types of fibers.

Single bottle of formic ID solution also available.
**SPOT DYEING & FULL ROOM CARPET DYEING MANUAL WITH 2 DVD’S**

The most complete and concise manual on the subject. Includes color charts, history, dye formulas, solutions to specific problems, step-by-step procedures, marketing information, etc. These manuals are used in dyeing seminars. Manual and dvd’s included in Spot Dye Kits.

**DYE MASTER’S COLOR GUIDE WITH GRAY SCALE & DVD**

Gives you the ability to mix, match, and create over 1,000,000 different shades of color by overlaying colored slides containing the primary, secondary and tertiary colors in 21 different levels of intensity. Takes all the guess work out of spot dyeing, color restorations, color changes and dye formulas.

**40-LEVEL GRAY SCALE**

Gives you the ability to measure a color’s relative light value (lightness/darkness) and compute the amount of color gain or loss. Included in Spot Dye Kits.

**COLOR WHEEL**

Invaluable yet inexpensive tool for identifying what colors go in secondary and tertiary color formulas and the relationship between colors.

**SPOT DYE DROPPERS**

Handy pack of long plastic droppers for spot dyeing.

**BLEACHED CARPET SAMPLES**

**AMERICOLOR PATCHES**

Show your professionalism with a custom embroidered patch for shirt or jackets.

**POCKET COLOR GUIDE**

10/pack
**Portable Dye Machine**

Time-saving and efficient. Dye carpets in all locations using this special machine. Twenty gallon holding tank with a quick connect dump valve and 2-100 PSI pumps. It comes with a 1725 watt heater, casters and handle. One 25 ft. cord, 115 volts/UL approved. Options Available.

**Dual Clean & Dye Machine**

Designed for the cleaner that wants to use the same machine for full room dyeing and carpet cleaning. Heavy duty fiber composite body with stationary handle. 12 gallon solution, 10 gallon recovery tank, 2-100 PSI pumps, 2 two stage vats, 25-foot vac & solution hose, 2 cords and 10 inch extraction wand. 25-foot 12-3 electric power cord. Electric tank heater with pre-set thermostat. Shipping weight 70 lbs.

**Deluxe Spray Wand**


**Complete Airbrush Kit**

Dye fine rugs and carpet faster with this portable airbrush set with compressor. Dual action airbrush set with 3 different size nozzle choices (0.2, 0.3 & 0.5). Compressor comes with adjustable PSI and pressure regulator with filter and moisture trap. Also includes 2 air brush hoses, one deluxe for flexibility and 4 glass dye cups.

**HOT WATER KETTLE**

This hot water heater can help you reach the ideal temperature to ensure your carpet dyes set correctly. 32-ounce capacity with adjustable heat setting.

**STAIR DYEING Tool**

This heavy duty 6” wide stair tool is the perfect tool for cleaning stairs or getting upholstery done quickly.

**Wall Shield**

This shield prevents dye from getting on the wall while you apply dye to the carpet.

**50 Ft. Solution Hose**

50 foot, steel braided, high pressure, high temperature compliant.
CARPET DYE TIPS & TRICKS

- Americolor, Color / Match and Hydro Dyes are all acid dyes and will only adhere to nylon, wool and silk carpets.

- Carpet Dyes can only dye colors darker, never lighter. Carpet should be clean and wet before application of dye.

- Proper chemicals are imperative for dye jobs large or small. Use Bleach Neutralizer on all bleach spots. Use Dye Set Penetrant & pH Stabilizer (or One Step Dye Prep) in your dye bath.

- Heat dye to a minimum of 140 F. Cold dye will not react properly to fibers. Reheat as necessary. Do not exceed 2 oz. of dye to 1 gallon hot water.

- Use 1 oz. of Dye Set Penetrant and 1 oz. pH stabilizer per gallon of dye bath. More pH stabilizer might be necessary to lower pH to optimal level.

- The pH of the carpet should be 4 or below. Use 1 oz pH adjuster per gallon to lower pH 2-3 pH points.

- It is always best to stay within the same color family as the original carpet color. Bigger color conversions (example: sky blue to dark gray) will require more applications of dye and deeper penetration of the fibers.

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**The difference between colors. Beige, Tan, & Taupe.**

Ask almost any customer what color carpet they have and they will most likely say “Beige”. Americolor offers 20 different varieties of the color brown. Below are tips to know the difference between them looking at the underlying hue of the “beige” color in question.

- Beige color will have an underlying hue of pink.
- Tan color will have an underlying hue of yellow.
- Taupe color will have an underlying hue of gray.
Dye classes

Join the Dyers Guild by taking one of Americolor’s dye classes. The Dyers Guild is an educationally focused organization giving real world knowledge to its students and helping clients to find a reliable carpet dyer in their area. Become part of the Dyers Guild so customers can call you first!

Dyersguild.com

IICRC Certified or Non-Certified group & private classes offered at your location for either spot dyeing or full room dyeing.

Topics covered in class include:

• Color theory (basic, advanced, hands-on)
• Spot dyeing bleach spots and other discolorations.
• Rug color restoration using an airbrush
• Area color repair for sun fading
• Full Room Dyeing (full color conversions)
• Color tinting/cleaning
• Fiber Identification
• Spot Dye & Full Room Dye Procedures
• Color Repair Techniques such as Analysis of Color Loss, Shading & Feathering
• Troubleshooting through common problems and mistakes
• How to market yourself and price out a job
• IICRC continuing education credits available

Meet your Dye Instructor, Melody David

Melody is President of Americolor Corp, the nation’s oldest & largest producer of carpet dye. She is a second generation carpet dyer and IICRC instructor. She has experience in all facets of carpet dyeing and color repairs & also offers classes internationally. IICRC certified or non certified. Her hands on training program offers students real world examples in a no-nonsense setting.

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Dyersguild.com

Got This? Get That!
THE LEADER IN CARPET DYSES SINCE 1979

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